



Unleash the power of EDI 852

Presented by:

Shrikant Gogate, Grant Thornton LLP.

Session ID

100890

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Thriving since 1924, our U.S. firm is people-focused and purpose-driven. We believe business should be more personal and that the strongest results start with trust.







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^{*} Statistics as of July 31, 2020

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Procurement | Inventory management | Cost management | Maintenance | Manufacturing | Order management | Product
lifecycle and data management | Supply chain collaboration and planning



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Planning and budgeting | Profitability and cost management | Financial close and consolidation | Tax reporting and provisioning Management and operational analytics | Narrative reporting | Account reconciliation | Enterprise data management



HCM

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Data governance & cloud integration

PaaS

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Energy

Financial Services Healthcare And Life Sciences

Not-For-Profit Organizations

Private Equity

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Technology

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Oracle Partner Excellence Awards







- Grant Thornton is the proud recipient of the Oracle JD Edwards 2020 Partner Excellence Awards in three categories: Application Optimization, Process Automation, and Building a Cloud Culture.
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 - The 2020 Partner Excellence Awards are the latest in a long line of accolades Grant Thornton has received over decades of collaborating with JD Edwards.

About Grant Thornton JDE

JD Edwards practice – 80+ dedicated professionals in U.S.

Project management and functional expertise

- Specialized functional resources
- •Project management office •Business process re-
- Implementations
- Upgrades
- Mobile applications

- •Third party integration architecture
- Business process reengineering
- Managed services (functional)
- User materials and training

- Financials
- Distribution
- Manufacturing
- •HR / Payroll
- ·CAM
- Project advisory

Technical

- ·CNC
- Development
- Workflow
- Security management
- Technical management
- Database management
- Infrastructure / hosting
- Managed services (technical)

- Private cloud
- Disaster recovery
- Security
- Development (FRICE)

Trusted business advisor

- Gap assessment
- Transformation
- Industry point of view
- Proven methodologies
- Process excellence

- Benchmarking
- ERP governance
- Data governance
- Master data management
- Reporting strategy

- Change management
- Cloud roadmap / strategy
- FASB planning
- Chart of accounts optimization



Oracle leadership

- The Leading Oracle Platinum Partner presenter at COLLABORATE, INFOCUS and OpenWorld conferences (more presentations than any other Platinum partner in the past 3 years)
- Featured in PROFIT magazine JD Edwards Special Issue
- Teaming with JDE product development we work with JD Edwards on enhancing the code base for customers (e.g. OneView Reporting, Revenue Recognition, Leasing Standards, Configurator)



Experience and recognition

- More than 250 JD Edwards implementations and upgrades as a practice
- Over 20 implementations in the past 5 years
- Over 50 upgrades in the past 5 years
- 2017 JD Edwards Partner Excellence Award for **User Adoption**
- 2016 JD Edwards Partner Excellence Award for Vertical Industries
- Oracle JD Edwards recognized Grant Thornton with its 2014 and 2015 JD Edwards Partner Excellence Award for Outstanding Upgrades



- Solutions Architect (Mfg.& Distribution)
- C&IP, Life Sciences and Construction
- 30+ years of Industry +IT +Consulting
- Mechanical Engineering, Business
 Management & Strategic Manufacturing
- ERP,WMS,EDI and DW/BI experience
- 20+ years in JDE ©

Agenda

- Introduction to EDI 852
- Server Configurations
- Inbound
- Outbound
- Outbound Inventory Management Integration
- Climbing Next Steps
- Q&A

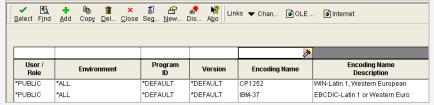
What's EDI 852

 Standard data format to provide trading partners information of product activity data.

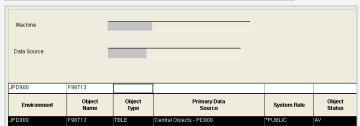
Business Driver	Inbound	Outbound
Your customers needs your inventory information		X
Your suppliers send their inventory information	X	
Your company's other division/s (on different ERP) need your inventory information		X
Your company's other division/s (on different ERP) send inventory information	X	

Server Configurations

- Define Unicode Flat File Encoding Configuration (P93081) to determine the correct encoding method to use for a specific operating system.
- Map Primary Index Detail (F98713) in the system and server map data sources to obtain primary index key detail. This is important for foreign table and the data needs to formatted correctly prior to being inserted into JDE table. It's status should be AV (Active)
- Since metadata specs may not exist prior to the opening of the tables referenced in the Flat File Cross-Reference (F47002) table, the Primary Index Detail (F98713) Central Object specs are used.



Code	Description	.ini Setting
BIG5	Chinese, Traditional	TC_BIG5
CP1250	WIN-Latin2, Central Europe	EE_CP1250
CP1251	WIN-Cyrillic	RS_CP1251
CP1252	WIN-Latin 1, Western European	WE_ISO88591
CP1253	WIN-Greek	GR_CP1253
CP1254	WIN-Latin5, Turkish	TK_CP1254
CP1256	Win-Arabic	AR_CP1256
GB2312	Chinese, Simplified	SC_GB
IBM-1123	EBCDIC-Cyrillic	RS-EBCDIC
IBM-420	EBCDIC-Arabic	AR_EBCDIC
IBM-933	EBCDIC-Korean	KO_EBCDIC
IBM-935	EBCDIC-Simplified Chinese	SC_EBCDIC
IBM-937	EBCDIC-Traditional Chinese	TC_EBCDIC
IBM-939	EBCDIC-Japanese	JA_EBCDIC
IBM-37	EBCDIC-Latin 1 or Western Euro	US_EBCDIC
KSC-5601	Korean	ko_ksc
SHIFT_JIS	WIN-Japanese	JA_SJIS
UCS2	UTF16_BE/UTF16_LE	
UTF-16LE	UTF16_LE	
UTF-16BE	UTF16_BE	
UTF8	UTF8	
IBM-858	# PC Latin 1 with Euro	



Server Configurations (contd.)

Path Codes

- Must be UPPERCASE
- Max. 10 characters

Data Sources

- Max. 32 characters, must begin wit an Alphabet
- Should not contain these special characters \ [] () ? * = ! @ ;

Data Source Description

Max. 80 characters

Package Name

- Must be UPPERCASE
- Max. 8 characters
- should not contain these special characters $/\ \ : *\ ?\ <\ >\ |$

Server Name

Max 15 characters

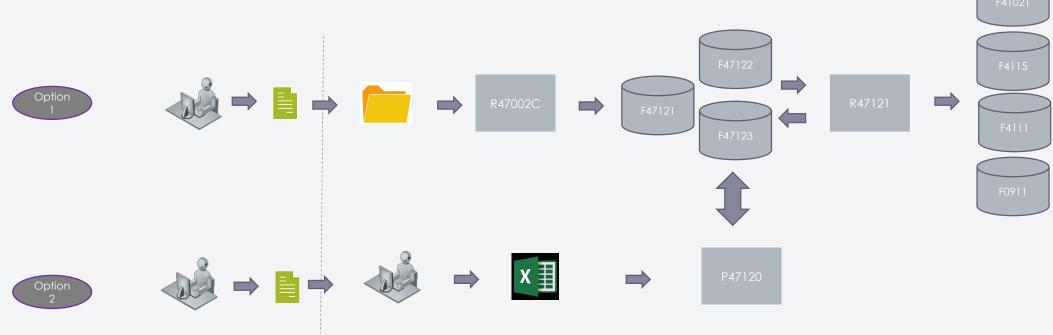
Workstation Name

- Each workstation should be unique name
- Max 15 Characters

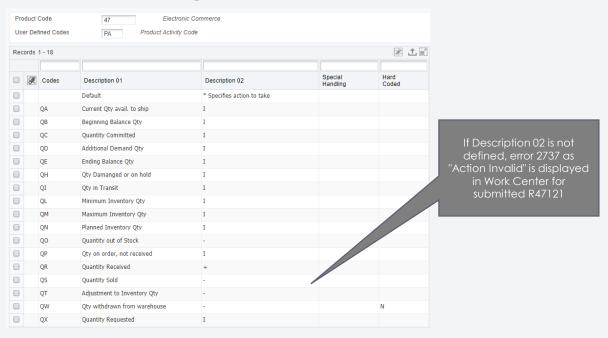
Inbound

Inbound Process

- Menu G47241
- EnterpriseOne Menus > EDI Processing > Inventory Management Transactions > Product Activity Data

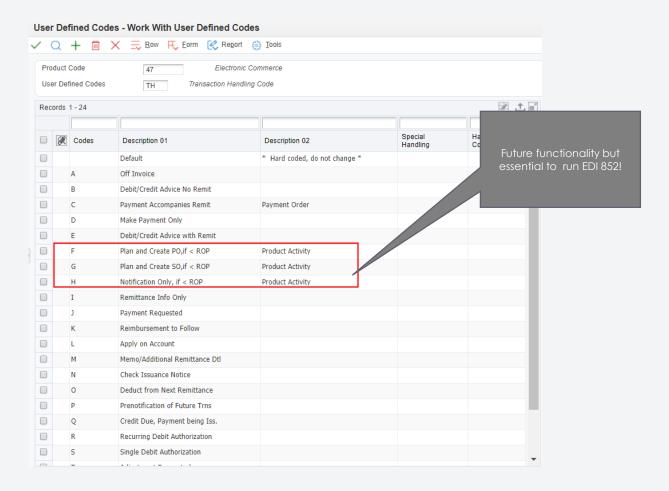


UDC 47/PA

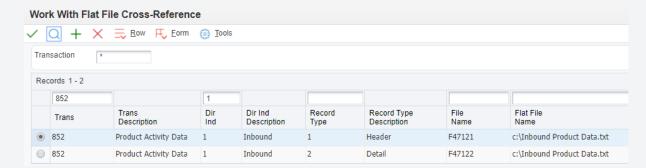


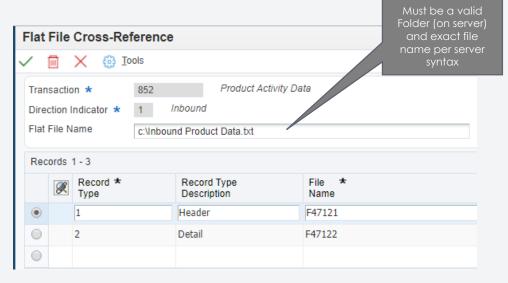
Description 2	Purpose	F41021	F4111	F0911	F4115
-	Decrease inventory. Same as Inventory Issue.	Υ	Υ	Υ	Υ*
+	Increases inventory. Same as Inventory Adjustment, Receipts etc.	Υ	Υ	Υ	Υ*
1	Information only. No updates	Ν	Ν	Ν	Ν
R	Replace. Same as Cycle count.	Υ	Υ	Υ	Υ*
Т	Transfer. Same as Inventory Transfer	Υ	Υ	Υ	Ν

UDC 47/TH



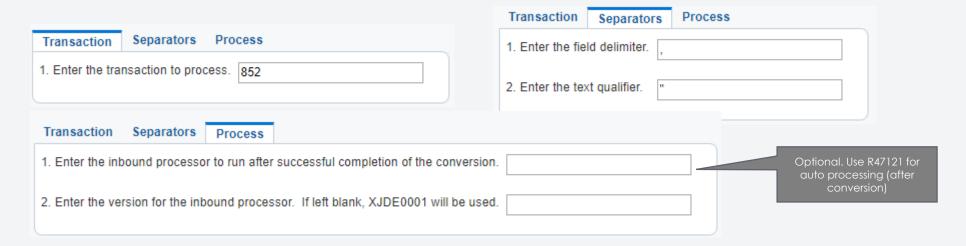
P47002





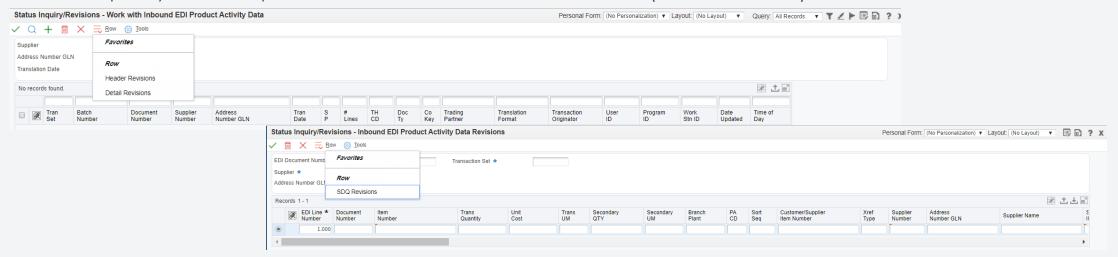
R47002C

- Flat file must be created by 3rd Party translator
- In the Flat File, populate the Record Type surrounded by Double Quotes (" ") as the first position in the flat file. Use a Comma (,) as a separator between fields
- Enter a value for each field in the sequence the field appears in the JD Edwards database table, surrounding each field by Double Quotes (" ") and separating each field with a Comma (,).
- Fields that will not be input still need double quotes around them.
- Use base JDE version XJDE0002 or use to create yours



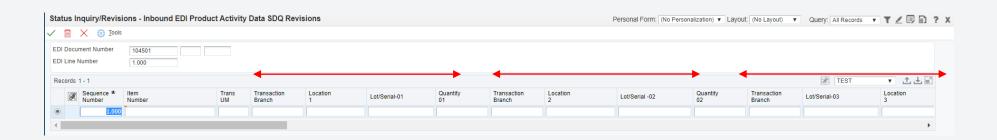
P47120 - Revisions

- The THCD field in Header must be populated with a valid value from the 47/TH UDC table even though it is for FUTURE use. E.g. T
 (Adjustment Required)
- The PACD field in detail uses a value from the 47/PA UDC table (Ex. QA, QR, QI) and controls how the transaction affects inventory.
 If you have added a new UDC code, ensure that Description 02 for the code you have added have valid value with '-', '+', 'I', 'R' or 'T'.
- FT field used to define From and To lines (only applicable for Transfers). One to Many OR many to One
- FT = 1 for From B/P and FT = 2 for To B/P
- Failure to specify the Description 02 field will result in an 'Action Invalid' (Error Code 2737) in the Work Center.



P47120 - SDQ

- Row > SDQ Revisions supports Qty. by lot by location for 10 different B/P per line
- The SDQ table F47123 used only if you are running replenishment (Outbound Inventory Management)



R47121 - Processor

1. Enter '1' to run in FINAL mode. Default of blank will run in PROOF mode. 2. Enter '1' to have servers flag warnings, '2' to have them ignore warnings. 2. Process SDQ records. (future)				
3. Process SDQ records. (future)				
Update Mode Document Types Defaults Processing Sales Order Outbound Inventory				
Document Types Delautes Processing Sales Order Outbound inventory				
Enter the document type to be used for + transactions. IA				
Enter the document type to be used for - transactions.				
Enter the document type to be used for R (replacement) transactions. PI				
Enter the document type to be used for T (transfer) transactions. IT				
Update Mode Document Types Defaults Processing Sales Order Outbound Inventory				
Enter a '1' to default Location and Lot from Primary location. (For Transfers the FROM location.)				
Enter a '1' to default the Location and Lot from the Primary for the TO location for Transfers.				
3. Customer Number.				
4. Enter the General Ledger Date to be used. Default of blank will use today's date, if G/L date not mapped.				

R47121 – Processor (contd.)

Update Mode Document Types Defaults Processing Sales Order Outbound Inventory			
1. Enter '1' to run in summary mode. G/L accounts will be summarized within each document number. If run in detail, G/L accounts will be produced for each item.			
2. Enter a '1' to allow over issuing of an item.			
3. Enter a '1' to allow transactions for held lots.			
4. Enter a '1' if you want issues to affect Item Sales History (F4115).			
5. Enter a '1' to allow overrides to item's cost. Blank will default item location cost, unless this is a replacement transaction (default item location cost is not available for this type of transaction).			
6. Enter a '1' to print an audit report			
7. Lot Status Default Blank = Default the lot status from the 'From' location to 'To' location. 1 = Do not default the lot status from the 'From' location to the 'To' location, when the 'To' location lot status is not blank. 2 = Do not default the lot status from the 'From' location to the 'To' location.			
Update Mode Document Types Defaults Processing Sales Order Outbound Inventory			
1. Enter a '1' to automatically submit the Batch Sales Order Creation for items that fall below Reorder Point and have a Transaction Handling Code of 'G'. (future)			
2. Enter the version of the Batch Sales Order Creation you want to submit. If left blank, version XJDE0001 will be used.			
Batch Sales Order Creation P47011 (future)			
Update Mode Document Types Defaults Processing Sales Order Outbound Inventory			
Report Outbound Inventory Consumption (P42I03) Version			

1 only for Transfers

Important to get pdf output without error as "The file is damaged and could not be repaired'

Transactions created by R47121

Transaction	PA CD	What to expect (after R47121 processor runs)	Important to note
Qty. received (+)	QR	Item Stock updated in F41021 P4114 transaction created as IA GL Batch	
Qty. Transfer	IT	Item Stock updated in F41021 P4113 transaction created as IT GL Batch	If using lot, define lot expiration date to avoid error during processing
Qty. Replaced	R	Item Stock updated in F41021 P4111 transaction created as PI GL Batch	R47121 Processing Options > Cost Override = 1 P47121 detail, define (overridden) cost in Amount Unit Cost (MJUNCS)*

R47121 does not support Reclassification

Remember

- If using 852 Inbound for internal transfers, location hold gets transferred From → To
- Run R47121 as single threaded to avoid negative on-hand quantity due to concurrent runs
- If location control is turned off in P41001, new location can be defined in P47121
- LPN transactions are not supported by 852 Inbound
- Old processed (not needed anymore) transactions in F47121/F47122/F47123 can be purged/archived with R47128A

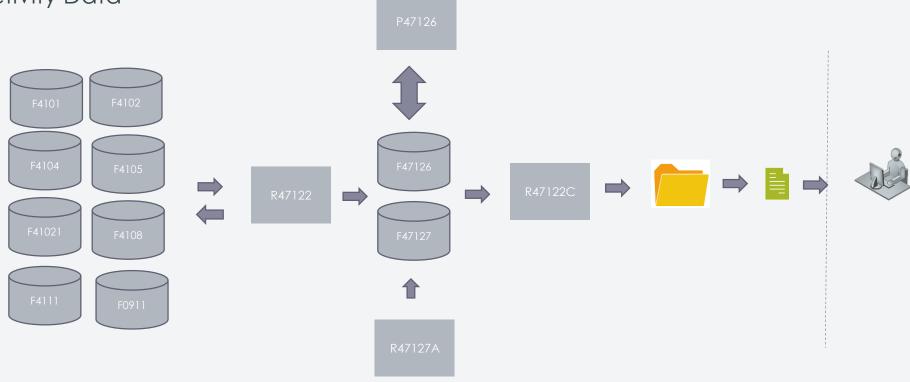
Outbound

Outbound Process

Menu G47241

EnterpriseOne Menus > EDI Processing > Inventory Management Transactions >

Product Activity Data



R47122 Extract

- Uses transactions defined in processing options per UDC 47/PA
- Can be run in Proof or Final Mode
- Versions for different purpose

Records 1 - 5		
	Version	Version Title
	XJDE0001	Product Activity Data Extraction - Item/Loc/Date
	XJDE0002	Product Activity Data Extraction - Item/Date
	XJDE0003	Product Activity Data Extraction - Item/Location
	XJDE0004	Product Activity Data Extraction - Item
	XJDE0005	Product Activity Data Extraction Lot/Loc/Itm/Date

QS	Quantity Sold
QR	Quantity Received
QO	Quantity Out of Stock
QT	Adjustments to Inventory
QW	Quantity Withdrawn from Warehouse
QC	Quantity Committed
QD	Additional Demand Quantity
QH	Quantity Damaged or On Hold
QI	Quantity In Transit (Receipt Routing Bucket 1)
QP	Quantity on Order, not Received
QA	Current Quantity Available to Ship
QE	Current Quantity On Hand
QL	Minimum Reorder Quantity
QM	Maximum Reorder Quantity
QN	Planned Reorder Quantity
QX	Quantity Requested

R47122 Extract (contd.)

1-Update Options ▼
1) Enter '1' to run this program in final mode. If left blank, will run this program in proof mode.
3-Summarization ▼
Enter the number corresponding to how the item ledger records are summarized to create the outbound product activity data. 1 - Date within Location within Item 2 - Date within Location within Item, 3 - Date within Item, 4 - Location within Item, 5 - By Item.

1	Summarizes by lot by transaction date		
2	Summarizes by location by item by transaction date		
3	Summarizes by item by transaction date		
4	Summarizes by location by item for all dates ,lots etc.		
5	Summarizes by item for all dates for all locations, lots etc.		

2-Default Values ▼	
1) Enter the EDI Document type to create (EDCT).	PA
2) Enter the EDI Transaction Set to create (EDST).	852
3) Enter the EDI Translation Format to create (EDFT).	
4) Enter the Trading Partner ID (PNID).	

Determines level of details captured. 1 – Lowest detailed 2 – Most detailed

R47122 Extract (contd.)

		Types per UDC 41/DT
4-Item Cross Ref ▼		E.g. C, VN
1) Enter Item Cross Reference Search Type.		Do not define as generally multiple customers, suppliers
Enter the Customer Number used for Item Cross Reference.		exist for an item
5-G/L Date Range ▼		
1) Enter the beginning General Ledger Date. 01/01/2020		
2) Enter the ending General Ledger Date. 01/31/2020		
6-Trans Generate ▼ Specify the type(s) of activity transactions you want to generate by listing the document type(s) associated with the specific	ue activity. Nato: Veu can enecify un to 10 decum	ant hung per activity but a document type chould get be energified more than appear
1) QS Quantity sold.	e activity. Note: You can specify up to 10 docume	RI
2) QR Quantity received.		ov
3) QO Quantity out of stock.	Can provide multiple doc types for a	IIIM
4) QT Adjustments to Inventory.	IA	
5) QW Quantity withdrawn from W/H.	ΙΤ	

R47122 Extract (contd.)

Enter a '1' to generate the following type of informational transactions.
1) QC Quantity committed.
2) QD Additional demand quantity.
3) QH Quantity damaged or on hold.
4) QI Quantity in transit.
5) QP Quantity on order, not received.
9-Reorder trans ▼
Enter a '1' to generate the following type of reorder information transactions.
1) QL Minimum inventory quantity.
2) QM Maximum inventory quantity.
3) QN Planned inventory quantity.
4) QX Reorder quantity.

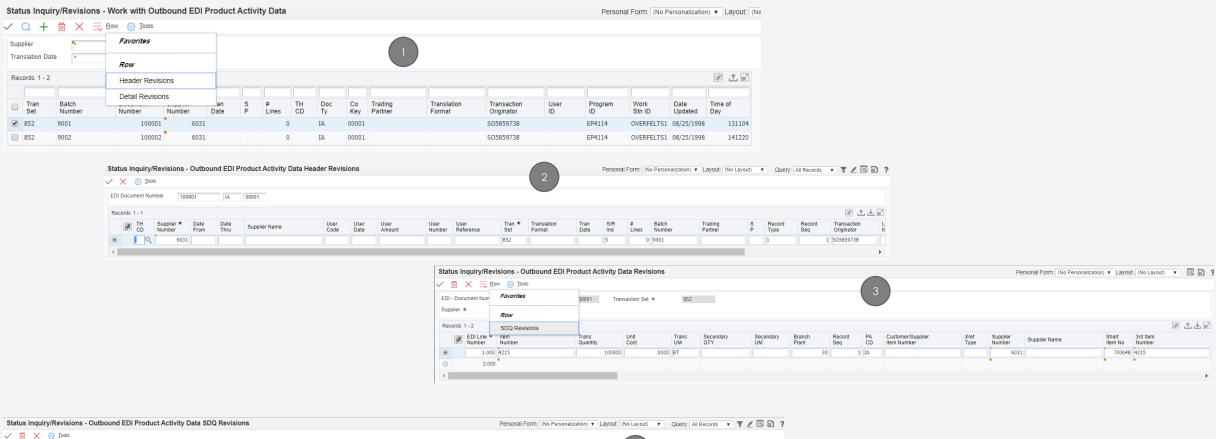
7-Trans (pg 2) ▼

8-Trans (pg 3) Enter a '1' to generate the following type of	of informational transactions.
3) QA Current quantity available to ship.	
7) QE Ending balance quantity.	

1) Enter a '1' to generate SDQ records (future function).

10-SDQ

P47126 – Edit/Inquiry



R47122C and R47127A

- R47122C Will create flat file for transmission
- R47127A Will update status as "Transmitted". has no processing options.

Processing

1. Enter the name, including path, of the flat file that will have records from multiple tables written to it. This flat file will be processed by the translator product. (Required) C:\Outbound Product Data.txt

Must be a valid folder and file name syntax must exactly match

Remember

- R47122 processing options summarization choices are important
- Old processed (not needed) transactions in F47126/F47127 can be purged/archived with R47129A

Outbound Inventory Management (421) Integration

Outbound Inventory Management

- Needs to be activated and configured (421)
- Only 852 inbound Process can trigger Consumption Reporting (P42IO3)
- P42IO3 will update F47121 (Header), F47122 (Detail)
- Will use F47123(SDQ) only if replenishment qty. in P42IO3 needs to be overridden.
- Enhancement request for outbound process to update Outbound Inventory Management is still pending

Taking EDI 852 to next level ...

- E1 Pages User experience, Embedded Watchlist
- UX One Dashboards for transaction summary
- Form Extension/Grid Personalization User experience, eliminate unnecessary customizations
- Orchestrator Data Requests (Excel data), Auto trigger UBE's, Send Notifications etc.
- Keep an eye on Release 22 for more enhancements Workflows

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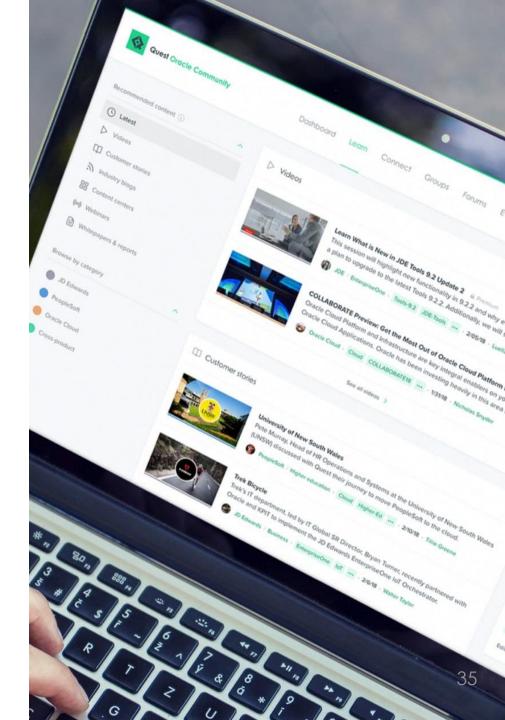
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Session ID: 100890



Hear more from Grant Thornton

Tuesday

- Automating positive pay with
 Orchestrations | Mohammad Shujaat | 8:15
 a.m. CT
- Designing job cost code structures for effective cost management | Craig Davied | 11:15 a.m. CT
- Unleash the power of EDI 852 | Shrikant Gogate | 11:15 a.m. CT
- Use form extensions to turbocharge JD Edwards 9.2 | Mohammad Shujaat | 1:15 p.m. CT
- Using enhanced RMA | Shrikant Gogate | 3:15 p.m. CT
- A simplified guide to implementing lease accounting | Sam Johnson | 3:15 p.m. CT
- Extend JDE reporting with Oracle
 Analytics | Jeffrey Silverman and Matt
 Elfeldt, Greer Labs | 3:15 p.m. CT

Wednesday

- JDE's advanced pricing can handle the most complex pricing structures | Craig Davied | 7:30 a.m. CT
- Creating workflows with JD Edwards
 Orchestrator | Dwight Moore | 8:45 a.m. CT
- The steps to JD Edwards Orchestrator | Anthony Palmisano | 12:45 p.m. CT
- How general ledger can improve sales and operational reporting | Craig Davied | 2:00 p.m. CT
- A Covid migration: World to EnterpriseOne upgrade | David Kratzke | 4:00 p.m. CT
- Utilizing Orchestrator Studio for real estate | Sam Johnson | 4:00 p.m. CT

Thursday

- Paperless AP automation journey An Orchestrator case study | David Kratzke and Matt Marfice, Watson Land Company | 8:15 a.m. CT
- Stop Integrating & start InteGreat-ing|
 Mohammad Shujaat | 8:15 a.m. CT
- The benefits from upgrading from World to EnterpriseOne | Craig Davied | 10:00 a.m. CT
- Step by step: Evaluate the effectiveness of your EAM/CAM asset maintenance program |
 Steve Yniguez | 11:15 a.m. CT
- loT methods for reporting, dashboarding & customer portal using Orchestrator and CafeOne | Jordan Myers | 11:15 a.m. CT
- Manage your joint venture needs in JDE |
 Craig Davied | 1:15 p.m. CT

